

### **Amendments to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the Application.

### **Listing of Claims:**

1. (Currently amended) A method for fabricating a load/unload ramp for a disc drive, the method comprising steps of:
  - (a) providing a mold having a cavity therein shaped for molding a load/unload ramp;
  - (b) coating surfaces in the cavity with an amount of a disc drive compatible lubricant containing fluorine as a release agent effective to provide a layer of predetermined thickness on the fabricated load/unload ramp;
  - (c) injecting a polymer into the lubricant coated cavity;
  - (d) solidifying the polymer melt to form the molded load/unload ramp in the cavity; and
  - (e) releasing the molded load/unload ramp from the cavity.
2. (Original) The method according to claim 1 wherein the coating step (b) further comprises selecting perfluoropolyether as the disc drive compatible lubricant.
3. (Original) The method according to claim 1 wherein the coating step (b) further comprises using an amount of disc drive compatible lubricant effective to provide a layer of predetermined thickness between about 200 Å and about 500 Å.
4. (Original) The method according to claim 1 wherein the coating step (b) further comprises using an amount of disc drive compatible lubricant effective to provide a layer of predetermined thickness between about 200 Å and about 350 Å.
5. (Original) The method according to claim 1 wherein the coating step (b) further comprises using an amount of disc drive compatible lubricant effective to provide a layer of predetermined thickness between about 200 Å and about 250 Å.

6. (Original) The method according to claim 1 wherein the injecting step (c) further comprises a liquid crystal polymer as the polymer melt.

7. (Currently amended) A method of fabricating a load/unload ramp for a disc drive, the method comprising steps of:

- (a) providing a mold having a cavity therein having a shape of a load/unload ramp;
- (b) plasticizing a polymer to form a polymer melt;
- (c) mixing the polymer melt with a disc drive compatible lubricant wherein the disc drive compatible lubricant contains fluorine and acts as a releasing agent effective to provide a layer of predetermined thickness on the fabricated load/unload ramp;
- (d) injecting the polymer melt/lubricant mixture into the cavity;
- (e) solidifying the polymer melt/lubricant mixture to form the molded load/unload ramp in the cavity; and
- (f) releasing the molded load/unload ramp from the cavity.

8. (original) The method according to claim 7 wherein the mixing step (c) further comprises selecting perfluoropolyether as the disc drive compatible lubricant.

9. (original) The method according to claim 7 wherein the mixing step (c) further comprises using an amount of disc drive compatible lubricant effective to provide a layer of predetermined thickness between about 200 Å and about 500 Å.

10. (original) The method according to claim 7 wherein the mixing step (c) further comprises using an amount of disc drive compatible lubricant effective to provide a layer of predetermined thickness between about 200 Å and about 350 Å.

11. (original) The method according to claim 7 wherein the mixing step (c) further comprises using an amount of disc drive compatible lubricant effective to provide a layer of predetermined thickness between about 200 Å and about 250 Å.

12. (original) The method according to claim 7 wherein the mixing step (c) further comprises using a final concentration of 0.5% to 3% lubricant in proportion to the polymer melt.

13. (Currently amended) A method for fabricating a load/unload ramp having a layer of disc drive compatible lubricant, the method comprising the steps of:

(a) providing a mold having a cavity therein shaped for forming the load/unload ramp; and

(b) fabricating the load/unload ramp having a layer of disc drive compatible lubricant containing fluorine having a predetermined thickness on the fabricated load/unload ramp.